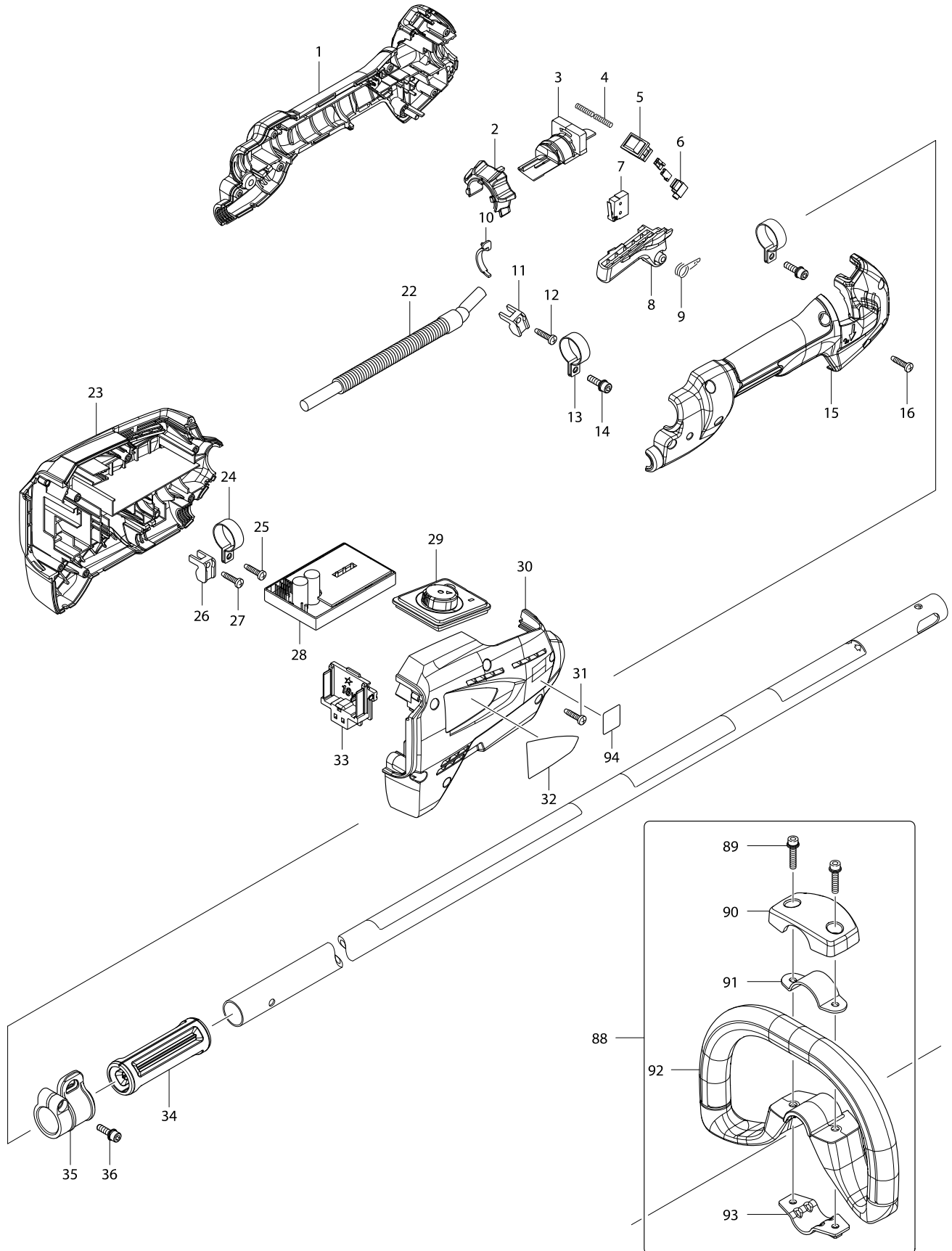




## PARTS BREAKDOWN

**XRU04Z**

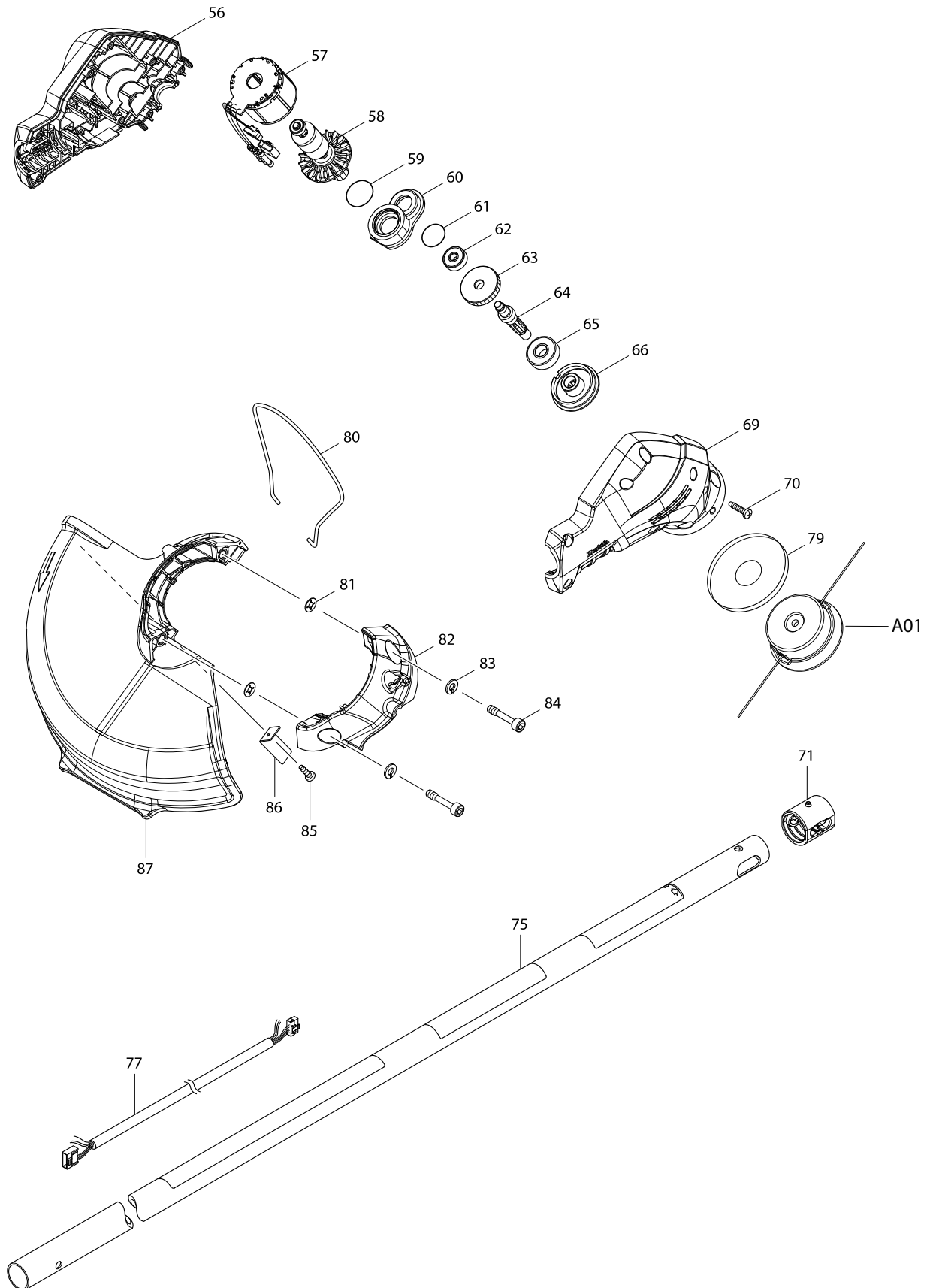


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| Section | Fig. No. | Part No. | Description                 | XRU04Z | Tech Bulletin | Notes   |
|---------|----------|----------|-----------------------------|--------|---------------|---------|
| 1       | 1        | 187698-1 | GRIP SET                    | 1      |               | INC. 15 |
| 1       | 2        | 454737-5 | LOCK OFF LEVER              | 1      |               |         |
| 1       | 3        | 454738-3 | LEVER BASE                  | 1      |               |         |
| 1       | 4        | 234079-1 | COMPRESSION SPRING 4        | 2      |               |         |
| 1       | 5        | 651533-4 | SWITCH SLE6A2-33            | 1      |               |         |
| 1       | 6        | 686015-7 | RECEPTACLE SLEEVE           | 1      |               |         |
| 1       | 7        | 650704-0 | SWITCH D2SW-P01L1-3M        | 1      |               |         |
| 1       | 8        | 454736-7 | SWITCH LEVER                | 1      |               |         |
| 1       | 9        | 233612-6 | TORSION SPRING 10           | 1      |               |         |
| 1       | 10       | 451985-7 | LEAD COVER                  | 1      |               |         |
| 1       | 11       | 687261-5 | STRAIN RELIEF               | 1      |               |         |
| 1       | 12       | 265995-6 | TAPPING SCREW 4X18          | 1      |               |         |
| 1       | 13       | 346248-3 | CLAMP 24                    | 2      |               |         |
| 1       | 14       | 922228-9 | H.S.H.BOLT M5X18 WITH WR    | 2      |               |         |
| 1       | 15       | 187698-1 | GRIP SET                    | 1      |               | INC. 1  |
| 1       | 16       | 265995-6 | TAPPING SCREW 4X18          | 6      |               |         |
| 1       | 22       | 699064-5 | POWER SUPPLY CORD UNIT      | 1      |               |         |
| 1       | 23       | 187665-6 | HOUSING SET                 | 1      |               |         |
| 1       | 24       | 346248-3 | CLAMP 24                    | 1      |               |         |
| 1       | 25       | 265995-6 | TAPPING SCREW 4X18          | 1      |               |         |
| 1       | 26       | 687261-5 | STRAIN RELIEF               | 1      |               |         |
| 1       | 27       | 265995-6 | TAPPING SCREW 4X18          | 1      |               |         |
| 1       | 28       | 620196-7 | CONTROLLER A                | 1      |               |         |
| 1       | 29       | 142134-4 | SUB CONTROLLER COMPLETE     | 1      |               |         |
| 1       | 30       | 187665-6 | HOUSING SET                 | 1      |               |         |
| 1       | 31       | 265995-6 | TAPPING SCREW 4X18          | 6      |               |         |
| 1       | 32       | 814X29-2 | XRU04 NAME PLATE            | 1      |               |         |
| 1       | 33       | 644808-8 | TERMINAL                    | 1      |               |         |
| 1       | 34       | 451601-1 | SPACER 24                   | 1      |               |         |
| 1       | 35       | 168478-4 | HANGER                      | 1      |               |         |
| 1       | 36       | 922228-9 | H.S.H.BOLT M5X18 WITH WR    | 1      |               |         |
| 1       | 89       | 922243-3 | HEX. SOCKET HEAD BOLT M5X25 | 2      |               |         |

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| Section | Fig. No. | Part No. | Description   | XRU04Z | Tech Bulletin | Notes |
|---------|----------|----------|---------------|--------|---------------|-------|
| 1       | 90       | 452843-0 | CLAMP COVER B | 1      |               |       |
| 1       | 91       | 346468-9 | CLAMP 33      | 1      |               |       |
| 1       | 92       | 452841-4 | LOOP HANDLE   | 1      |               |       |
| 1       | 93       | 346467-1 | CLAMP 24      | 1      |               |       |



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| Section | Fig. No. | Part No. | Description                | XRU04Z | Tech Bulletin | Notes      |
|---------|----------|----------|----------------------------|--------|---------------|------------|
| 2       | 56       | 187585-4 | MOTOR HOUSING SET          | 1      |               | INC. 69    |
| 2       | 57       | 629985-7 | STATOR                     | 1      |               |            |
| 2       | 58       | 619324-9 | ROTOR                      | 1      |               |            |
| 2       | 59       | 213961-7 | O RING 22                  | 1      |               |            |
| 2       | 59       | 1 213373 | 4 O RING 22                | 1      |               |            |
| 2       | 60       | 318978-6 | BEARING BOX                | 1      |               |            |
| 2       | 61       | 213325-5 | O RING 19                  | 1      |               |            |
| 2       | 62       | 210022-4 | BALL BEARING 626DDW        | 1      |               |            |
| 2       | 63       | 227773-2 | HELICAL GEAR 31            | 1      |               |            |
| 2       | 64       | 326275-6 | CUTTER SHAFT               | 1      |               |            |
| 2       | 65       | 210059-1 | BALL BEARING 6000DDW       | 1      |               |            |
| 2       | 66       | 324917-6 | RECEIVE WASHER             | 1      |               |            |
| 2       | 69       | 187585-4 | MOTOR HOUSING SET          | 1      |               | INC. 56    |
| 2       | 70       | 265995-6 | TAPPING SCREW 4X18         | 8      |               |            |
| 2       | 71       | 424567-8 | RUBBER SLEEVE 24           | 1      |               |            |
| 2       | 75       | 142375-2 | PIPE COMPLETE              | 1      |               |            |
| 2       | 77       | 699059-8 | POWER SUPPLY CORD UNIT     | 1      |               |            |
| 2       | 79       | 346622-5 | GUARD                      | 1      |               |            |
| 2       | 80       | 326348-5 | WIRE GUARD                 | 1      |               |            |
| 2       | 81       | 413143-3 | WASHER                     | 2      |               |            |
| 2       | 82       | 454641-8 | PROTECTOR HOLDER           | 1      |               |            |
| 2       | 83       | 942151-2 | SPRING WASHER 6            | 2      |               |            |
| 2       | 84       | 266579-3 | HEX SOCKET HEAD BOLT M6X30 | 2      |               |            |
| 2       | 85       | 266427-6 | TAPPING SCREW 4X12         | 1      |               |            |
| 2       | 86       | 346725-5 | CUTTER                     | 1      |               |            |
| 2       | 87       | 454640-0 | PROTECTOR                  | 1      |               |            |
| 2       | 88       | 195626-2 | LOOP HANDLE SET            | 1      |               | INC. 89-93 |
| 2       | A01      | 123235-7 | CUTTER ASSEMBLY            | 1      |               |            |